



Detail Specification Sheet

URBAN "AKS 1105" SINGLE HEAD WELDER



Current Bid:	\$0	No Reserve
End Time:	Auction Closed (12/31/2024 3:30PM EST)	
Brand/Model:	URBAN "AKS 1105"	
Year MFG:	1993	
Machine Type:	SINGLE HEAD WELDER	
Serial #:	6007	
Elect./Voltage:	230 V, 50/60 Cy, 3 Ph.	
Location:	WINDSOR, ON	
Dimensions:	33" L x 32" W x 62" H	
Weight:	550 Lbs.	
Comment:	For welding of vinyl window profiles in angles of 30 - 180 degrees!	

Item # WM-230087 - Lot # 012

Description:

URBAN/SPARTEC AKS 1105 Single-Head Vinyl Welding Machine

Specifications:

- Automatic butt welding machine with parallel thrust welding procedure.
- Welding angle 30° - 180°.
- Profile height 30 - 85 mm (1.18" - 3.35"), Max. profile width: 200 mm (7.87") at 180°, 88 mm (3.46") at 30°.
- Weld bead restriction 2 mm (0.08").
- Operating temperature 248° - 572° F (120° - 300° C).
- Heating time 16 - 20 sec.
- Welding time 30 - 40 sec.

Equipped with:

- 350 x 200 x 10 mm (11.81" x 7.87" x 0.39") Heating element.
- Adjustable support arms.
- Safety features, including: Automatic switch-off for power or pressure failure, Safety clamping cylinders with 8 mm (0.31") Stroke, & 2-Handed operation.

Final Remove Date: 12/31/2024

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